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Akihiro NAKAUCHI et al.) : Examiner: A. Mathews
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For: PROJECTION EXPOSURE)
APPARATUS HAVING ABERRATION :
MEASUREMENT DEVICE)

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

SUPPLEMENTAL INFORMATION DISCLOSURE STATEMENT

Sir:

Further to the Information Disclosure Statement filed on October 15, 2001, in compliance with the duty of disclosure under 37 C.F.R. § 1.56 and in accordance with the practice under 37 C.F.R. §§ 1.97 and 1.98, the Examiner's attention is directed to the documents listed on the enclosed Form PTO-1449. Copies of the listed documents are also enclosed.

The Examiner's attention is also directed to co-pending U.S. patent application number 10/028,462, filed on December 28, 2001. A copy of this application is also enclosed. The art cited in this paper has been cited, to date, in this related application.

We also enclose a check for the required fee of \$180.00 to cover the Information Disclosure Statement under 37 C.F.R. 1.97(c)(2). The Commissioner is authorized to charge Deposit Account No. 06-1205 should any other fees be deemed necessary in connection with this paper.

Applicants request that the above information be considered by the Examiner and that a copy of the enclosed Form PTO-1449 be initialed and returned indicating that such information has been considered.

Applicants' undersigned attorney may be reached in our Washington D.C. office by telephone at (202) 530-1010. All correspondence should continue to be directed to our address given below.

Respectfully submitted,

A handwritten signature in dark ink, appearing to read "Steven E. Warner", is written over a horizontal line.

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FORM PTO 1449 (modified) U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE LIST OF REFERENCES CITED BY APPLICANT(S) (Use several sheets if necessary) <div style="text-align: center;">May 8, 2003</div>				ATTY DOCKET NO. 00862.022217		APPLICATION NO. 09/845,297	
				APPLICANT Akihiro NAKAUCHI et al.			
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U.S. PATENT DOCUMENTS							
*EXAMINER INITIAL	DOCUMENT NUMBER	DATE	NAME	CLASS	SUBCLASS	FILING DATE IF APPROPRIATE	

FOREIGN PATENT DOCUMENTS							
DOCUMENT NUMBER	DATE	COUNTRY	CLASS	SUBCLASS	TRANSLATION YES/NO/ OR ABSTRACT		

OTHER DOCUMENT(S) (Including Author, Title, Date, Pertinent Pages, Etc.)		
		Born, Max and Emill Wolf. "Chapter V," <u>Principles of Optics</u> , 6th Edition. Pergamon Press, 1993, pp. 203-207.
		<u>Optical Shop Testing</u> , ed. by Daniel Malacara. "Chapter 8. Foucault, Wire, and Phase Modulation Tests," by J. Ojeda-Castañeda, and "Chapter 9. Ronchi Test" by A. Corn jo-Rodriguez, 1978: John Wiley and Sons, New York. Pp. 231-322.

EXAMINER	DATE CONSIDERED
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*EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609; Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.

TITLE OF THE INVENTION
WAVEFRONT ABERRATION MEASUREMENT METHOD AND
PROJECTION EXPOSURE APPARATUS

5 FIELD OF THE INVENTION

The present invention relates to a wavefront
aberration measurement method for a projection optical
system or the like which is used in the lithography
step of manufacturing a semiconductor element and
10 transfers a mask pattern onto a photosensitive
substrate, and a projection exposure apparatus using
the method.

BACKGROUND OF THE INVENTION

15 The manufacture of a semiconductor element or the
like by photolithography uses a projection exposure
apparatus for transferring a circuit pattern or the
like on a reticle or photomask (to be generally
referred to as a reticle hereinafter) to a
20 semiconductor wafer (photosensitive substrate) or the
like coated with a photosensitive agent. A projection
exposure apparatus of this type must accurately
transfer a reticle pattern to a wafer at a
predetermined magnification (reduction ratio). To meet
25 this demand, the projection exposure apparatus must
exploit a projection optical system which exhibits good
imaging performance with little aberration. In recent

years, a pattern exceeding the general imaging performance of an optical system is often transferred along with further miniaturization of a semiconductor device. The transfer pattern, therefore, is more
5 sensitive to the aberration of the optical system. On the other hand, the projection optical system must increase the exposure area and numerical aperture (NA), which makes satisfactory aberration correction more difficult.

10 In this situation, demands are arising for measuring aberration, particularly wavefront aberration of a projection optical system while the projection optical system is mounted in a projection exposure apparatus, i.e., is actually used for exposure. This
15 enables more precise adjustment of lenses (optical system) corresponding to the use state and device design almost free from the influence of aberration. To meet these demands, the image intensity distribution is measured by a knife edge or slit, as a conventional
20 means of obtaining the imaging performance of a projection optical system while the projection optical system is mounted in the exposure apparatus. Also, the contrast of a pattern having a specific shape such as a bar chart is obtained. However, these methods do not
25 attain wavefront aberration. In some cases, an interferometer is used as a method of obtaining wavefront aberration. The interferometer is generally

used as an inspection device in the manufacture of a projection optical system, and is not practically mounted in a projection exposure apparatus in terms of the technique and cost.

5 To measure the aberration of a projection optical system in lithography of manufacturing a semiconductor element by a method of obtaining an image intensity distribution by using a knife edge or slit, the S/N ratio in intensity distribution measurement must be
10 about 10^6 or more, which is very difficult to attain. To measure wavefront aberration by a method of obtaining a contrast by using a bar chart, the contrasts of many bar charts must be attained from a rough pitch to a pitch exceeding the resolution limit,
15 which is not practical in terms of formation of bar charts and the measurement labor.

 In the wavefront aberration measurement method using an interferometer, an interferometer made up of a prism, mirror, lens, and the like, and an
20 interferometer illumination system with good coherence must be arranged near a reticle stage or wafer stage. In general, the space near the wafer stage or reticle stage is limited, and the sizes of the interferometer and illumination system are also limited. Limitations
25 are also imposed in terms of heat generation and vibrations, and the interferometer is difficult to mount. With recent decreases in exposure wavelength,

an interferometer light source with good coherence in the exposure wavelength region does not exist or is very expensive. Thus, it is impractical in terms of the technique to mount an interferometer type
5 aberration measurement device in a projection exposure apparatus.

SUMMARY OF THE INVENTION

It is an object of the present invention to
10 provide a wavefront aberration measurement method capable of easily measuring the imaging performance, particularly wavefront aberration of a projection optical system in a projection exposure apparatus, and a projection exposure apparatus using the method.

15 It is another object of the present invention to provide a wavefront aberration measurement method capable of easily measuring the wavefront aberration of a projection optical system in an actual projection state in an apparatus for projecting a reticle pattern
20 onto a wafer, and a projection exposure apparatus using the method.

According to the present invention, the foregoing object is attained by providing a wavefront aberration measurement method of measuring wavefront aberration of
25 a projection optical system in a projection exposure apparatus for projecting a reticle pattern onto a substrate via the projection optical system,

comprising: the measurement step of measuring a light intensity of an image formed by a beam having passed through a phase shift pattern when the phase shift pattern set near an image plane or object plane of the projection optical system for forming an image of a pattern is scanned in one or a plurality of directions perpendicular to an optical axis of the projection optical system; and the signal processing step of calculating the wavefront aberration of the projection optical system on the basis of a measurement result of the measurement step.

Other features and advantages of the present invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic view showing the main part of an embodiment according to the present invention;
Fig. 2 is a view for explaining part of Fig. 1;
Fig. 3 is a view for explaining part of Fig. 1;
Fig. 4 is a view showing the light intensity distributions of rays A and P on the measurement surface of a light intensity distribution measurement device along the u and v axes;

Fig. 5 is a view for explaining a pattern;

Figs. 6A and 6B are graphs for explaining determination of ray aberration when a projection optical system suffers aberration;

5 Fig. 7 is a view for explaining determination of ray aberration when the projection optical system suffers aberration;

Fig. 8 is a view for explaining a pattern;

10 Figs. 9A and 9B are views showing the light intensity distributions of rays A' and P' on the measurement surface of the light intensity distribution measurement device along the u and v axes;

Fig. 10 is an enlarged view for explaining part of Fig. 1;

15 Fig. 11 is a view showing the relationship between the wavefront of the projection optical system and a ray;

Fig. 12 is a graph for explaining the light intensity distribution on the pupil plane in the use of
20 an amplitude pattern;

Fig. 13 is a view for explaining a phase shift pattern according to the present invention;

Fig. 14 is a graph for explaining the light intensity distribution on the pupil plane in the use of
25 the phase shift pattern according to the present invention;

Fig. 15 is a flow chart showing a device

manufacturing method according to the present invention; and

Fig. 16 is a flow chart showing the device manufacturing method according to the present invention.

5

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig. 1 is a schematic view showing the main part of a projection exposure apparatus using a wavefront aberration measurement method according to an embodiment of the present invention.

The projection exposure apparatus of this embodiment projects a reticle pattern onto a wafer by a step & repeat method or step & scan method, and develops the wafer to manufacture a device such as an IC, LSI, CCD, or liquid crystal panel. A measurement principle to measure the wavefront aberration of a projection optical system in the embodiment will be explained.

In Fig. 1, an exposure apparatus (projection exposure apparatus) for illuminating a first transfer pattern on a reticle or photomask (reticle) under the first illumination conditions of a first illumination system and projecting the first pattern to an exposure region on a photosensitive substrate (wafer) on the imaging plane of the first pattern that is formed via a projection optical system 10 has a third pattern 17 near the imaging position of a second pattern that is

formed via the projection optical system 10 by illuminating the second pattern on the reticle or photomask or another reticle or photomask under the second illumination conditions of a second illumination system, and has a light intensity distribution measurement device (light intensity distribution measurement means) 18 for measuring the light intensity of a beam having passed through the third pattern 17. The third pattern 17 is scanned in one or a plurality of directions perpendicular to the optical axis of the projection optical system 10. The wavefront aberration of the projection optical system 10 is attained from a change in light intensity distribution obtained by the light intensity distribution measurement device 18 in synchronism with the scan.

The third pattern 17 is a phase shift pattern.

As shown in Fig. 13, the third pattern 17 is made up of at least two regions A and B. A beam having passed through the two regions A and B changes in phase by a relative phase difference π .

The wavefront aberration measurement means of the embodiment is based on the principle adopted in, e.g., the Foucault test, wire test, phase modulation test, and Ronchi test (see, e.g., Daniel Malacara, "Optical Shop Testing", John Wiley & Sons, Inc. 231 (1978)).

In general, a beam coming from a point object converges to one imaging point in an ideal projection

optical system free from any aberration, but does not converge to one point in the presence of aberration. Fig. 2 shows the state of a beam near the imaging point on an imaging plane IPP. In Fig. 2, a ray A deviates
5 from an ideal imaging point IP on the imaging plane IPP.

Fig. 3 is a view showing a state in which the third pattern 17, and the light intensity distribution measurement device 18 for measuring the light intensity distribution of a beam having passed through the light
10 transmission portion of the third pattern 17 are arranged near the imaging point on the imaging plane IPP. Let coordinates (u,v) be the position of the third pattern 17 on the plane (imaging plane) IPP perpendicular to the optical axis of the projection
15 optical system 10, and (x,y) be the coordinates of a light intensity measurement surface 18a of the light intensity distribution measurement device 18. A position on the light intensity measurement surface 18a of the light intensity distribution measurement device
20 18 is in one-to-one correspondence with a position on the exit pupil of the projection optical system 10. This can be realized by separating the light intensity distribution measurement device 18 from the imaging plane IPP of the projection optical system 10 by a
25 certain distance.

In Fig. 3, the ray A deviates from the ideal imaging point IP owing to aberration and is shielded by

the non-transmission portion of the third pattern 17.
In this state, a portion AD corresponding to the ray A
is dark in the light intensity distribution of a beam
having passed through the light transmission portion of
5 the third pattern 17 on the measurement surface 18a of
the light intensity distribution measurement device 18.

Fig. 11 is a view showing the relationship
between the exit pupil of the projection optical system
10, the imaging plane IPP, the wavefront on the light
10 intensity measurement surface 18a, and the ray in
Fig. 3. W represents the wavefront of an imaging beam
from a pattern 11 that is formed by the projection
optical system 10, and this wavefront passes through
the center of an exit pupil 10a. G represents a
15 reference spherical plane; O_1 , the center of the exit
pupil 10a of the projection optical system 10; and O_2 ,
the center of the reference spherical plane G.

Further,

P_1 : point at which the imaging beam from the
20 first pattern 11 crosses the exit pupil plane

P_2 : point at which the imaging beam from the
first pattern 11 crosses the imaging plane
IPP

P_3 : point at which the imaging beam from the
25 first pattern 11 crosses the intensity
distribution measurement surface 18a of the
light intensity distribution measurement

device 18

- Q_0 : point at which the maximum NA beam component of the imaging beam from the first pattern 11 crosses the reference spherical plane G
- 5 Q_1 : point at which the imaging beam from the first pattern 11 crosses the wavefront W
- Q_2 : point at which the imaging beam from the first pattern 11 crosses the reference sphere G
- 10 Q_3 : point at which a straight line Q_2O_2 crosses the intensity distribution measurement surface 18a, i.e., point at which the imaging beam from the first pattern 11 crosses the intensity distribution measurement surface
- 15 18a when no aberration exists
- Q_4 : point at which a straight line Q_0O_2 crosses the intensity distribution measurement surface 18a, i.e., point at which the outermost imaging beam from the first pattern
- 20 11 crosses the intensity distribution measurement surface 18a when no aberration exists

Fig. 4 shows the shadow portion AD in Fig. 3 corresponding to a beam formed from the ray A and its neighboring rays. In Fig. 4, $I_0(u,v)$ represents the light intensity of a portion corresponding to a principal ray when the position of the third pattern 17

is (u,v) , and $I_a(u,v)$ represents the light intensity of a portion corresponding to the ray A when the position of the third pattern 17 is (u,v) .

As is apparent from Fig. 4, letting (ϵ, η) be
5 the ray aberration of the ray A, the light intensity at a portion corresponding to the ray A becomes equal to $I_0(u,v)$:

$$I_a(u,v) = I_0(u-\epsilon, v-\eta)$$

when the third pattern 17 is moved by (ϵ, η) .

10 Changes in light intensity at respective points on the light intensity distribution measurement device 18 are plotted while the position (u,v) of the third pattern 17 is moved. Then, a pattern shifted in phase by an amount corresponding to ray aberration can be
15 obtained, as shown in Figs. 6A and 6B. This phase shift amount can be obtained to determine ray aberration.

In this embodiment, the third pattern is a phase shift pattern. For descriptive convenience, the use of
20 the third pattern 17 which has a square aperture 17a formed in a non-transmission substrate shown in Fig. 5 will be described as a reference.

Fig. 6A is a graph showing the plots of the light intensities $I_a(u,v)$ and $I_0(u,v)$ on the measurement
25 surface of the light intensity distribution detection device 18 along the u axis. In Fig. 6A, the two plots have a phase shift of a ray aberration ϵ along the u

axis.

Fig. 6B is a graph showing the plots of the light intensities $I_a(u,v)$ and $I_0(u,v)$ on the measurement surface of the light intensity distribution detection device 18 along the v axis. In Fig. 6B, the two plots have a phase shift of a ray aberration η along the v axis.

Since each point (x,y) on the light intensity measurement surface of the light intensity distribution measurement device 18 is in one-to-one correspondence with the exit pupil of the projection optical system 10, the ray aberration (ϵ, η) is regarded as aberration of a ray having passed through the point (x,y) on the exit pupil.

In the above description, the second pattern 11 is regarded as a point object. If the second pattern 11 is an object smaller than the isoplanatic region of the projection optical system 10, the pattern 11 need not be so small as to be regarded as a point object. Aberration is regarded to be equal throughout the isoplanatic region. Imaging beams with the same aberration that pass through respective points of the second pattern 11 are superimposed into the image of the second pattern. The plot obtained by scanning the third pattern 17 has a distribution obtained by superimposing by the size of the second pattern image the plots in which the second pattern 11 is regarded as

a point object.

Fig. 7 shows a beam near the imaging point of the projection optical system when the second pattern is a square aperture in the isoplanatic region. A' represents a beam corresponding to the ray A; and P', a beam corresponding to the principal ray. The sections of the two beams are squares equal in size because of the isoplanatic region, and the beam A' deviates from the beam P' by the aberration (ϵ, η) of the ray A. Let
10 $I'_0(u, v)$ be the light intensity of a portion corresponding to the beam P' when the position of the third pattern 17 is (u, v) , and $I'_a(u, v)$ be the intensity of a portion corresponding to the beam A'. Then, as is apparent from Figs. 6A and 6B,

15
$$I'_a(u, v) = I'_0(u - \epsilon, v - \eta)$$

Changes in light intensity at respective points on the light intensity measurement surface 18a of the light intensity distribution measurement device 18 are plotted while the position (u, v) of the third pattern
20 17 is moved. Then, a distribution shifted in phase by an amount corresponding to ray aberration (changes along with movement) can be obtained. This phase shift amount can be obtained to determine ray aberration.

The third pattern 17 is a pattern used when the
25 square aperture 17a is formed in the non-transmission substrate shown in Fig. 5.

Fig. 9A is a graph showing the plots of the light

intensities $I'_a(u,v)$ and $I'_o(u,v)$ on the measurement surface of the light intensity distribution detection device 18 along the u axis. In Fig. 9A, the two plots have a phase shift of the ray aberration ϵ along the u axis.

Fig. 9B is a graph showing the plots of the light intensities $I'_a(u,v)$ and $I'_o(u,v)$ on the measurement surface of the light intensity distribution measurement device 18 along the v axis. In Fig. 9B, the two plots have a phase shift of the ray aberration η along the v axis.

From this, as far as the second pattern falls within the isoplanatic region, the ray aberration (ϵ, η) can be attained similarly to a case wherein the second pattern is regarded as a point object.

Letting R be as the optical path length between the position where the imaging beam crosses the reference spherical plane and the position where the imaging beam crosses the imaging plane, wavefront aberration ϕ and the ray aberration (ϵ, η) satisfy

$$\epsilon(x, y) = R' \frac{\partial \phi}{\partial x} \quad \dots (1)$$

$$\eta(x, y) = R' \frac{\partial \phi}{\partial y} \quad \dots (2)$$

The wavefront aberration ϕ can be obtained from this relationship. This relationship is described in, e.g., Max Born, Emill Wolf, "Principles of Optics 6th Edition", Chapter V, 1993, Pergamon Press.

This embodiment can implement a projection exposure apparatus using a waveform aberration measurement method based on the above-described measurement principle with the same size as that of an imaging performance measurement device using a knife edge, slit, or bar chart, which is available for a projection exposure apparatus.

Examples of the projection exposure apparatus using the waveform aberration measurement method of the embodiment will be described below with reference to Fig. 1.

Fig. 1 shows the arrangement of a projection exposure apparatus having the second pattern 11, third pattern 17, and light intensity distribution measurement device 18 for measuring the imaging performance of the projection optical system 10 according to the embodiment. Reference numeral 16 denotes a second illumination system which illuminates the second pattern 11. The second illumination system 16 also serves as a first illumination system for illuminating a mask (reticle) 12. A beam emitted by the second illumination system 16 passes through the mask 12 bearing the second pattern 11, and forms the image of the second pattern 11 via the projection optical system 10.

The imaging beam based on the second pattern 11 passes through the third pattern 17 arranged at or near

the imaging position of the second pattern 11, and reaches the measurement surface 18a of the light intensity distribution measurement device 18 where the light intensity distribution is measured.

5 The third pattern 17 and light intensity distribution measurement device 18 are mounted on a wafer stage 14 and aligned to or near the imaging position of the second pattern 11. Reference numeral 15 denotes a driving device for the wafer stage 14; 13, 10 a wafer chuck; 19, a controller device using an actuator for scanning the third pattern 17 within a plane parallel (perpendicular) to the optical axis; and 20, a signal processor for processing a light intensity signal (light intensity distribution) detected by the 15 light intensity distribution measurement device 18.

A beam emitted by the second illumination system 16 sufficiently covers the entrance pupil of the projection optical system 10 after it passes through the second pattern 11. This is realized by using the 20 second illumination system 16 as an illumination system with $\sigma = 1$.

The second pattern 11 is an object smaller than the isoplanatic region of the projection optical system 10. For the projection system of an exposure apparatus 25 for manufacturing a semiconductor element, several % of the screen size is regarded as a standard isoplanatic region. For an exposure apparatus using a 6" mask, the

second pattern 11 must be within several mm in size.

Fig. 8 shows an example in which rectangular apertures are arrayed as the second pattern 11 in a 10 x 10 matrix in the mask 12. The imaging performance
5 can be measured at a plurality of image points within a plane perpendicular to the optical axis by arraying a plurality of second patterns 11 and measuring the imaging performance at the respective imaging positions.

Fig. 10 is a partial enlarged view showing the
10 third pattern 17 and light intensity distribution measurement device 18. The third pattern 17 and light intensity distribution measurement device 18 are aligned by the wafer stage 14 so as to locate the third pattern 17 near the imaging position of the second
15 pattern 11.

A position on the light intensity measurement surface 18a of the light intensity distribution measurement device 18 has a margin enough to establish one-to-one correspondence with a position on the exit
20 pupil 10a of the projection optical system 10. This can be realized by separating the light intensity distribution measurement device 18 from the imaging position of the projection optical system 10 by a certain distance. This can also be realized by using a
25 pupil imaging optical system. The light intensity distribution measurement device 18 is constituted such that, e.g., a two-dimensional solid-state image sensor

is used with each pixel serving as a light-receiving unit and a total of the sectional areas of beams captured by respective light-receiving units sufficiently cover the area of the exit pupil 10a on the exit pupil 10a of the projection optical system 10.

In this embodiment, the third pattern 17 in Fig. 1 uses a phase shift slit pattern suitable when the spatial coherence of a scan beam increases depending on the size and illumination conditions of the second pattern 11.

Examples of the light intensity distribution for a large spatial coherence are shown in Figs. 12 and 14.

Fig. 12 shows the simulation results of the light intensity distribution when the second pattern 11 is an infinitesimal point source and the third pattern 17 is an amplitude pattern (aperture slit) having transmittances of 0 and 100, as shown in Fig. 5.

Since the second pattern 11 is a point source, a beam coming from the point source has spatial coherence. When the amplitude pattern is used as the third pattern 17, a beam having passed through the aperture slit 17a of the third pattern 17 diverges by diffraction. The light intensity smoothly changes with respect to scan of the pattern, as shown in Fig. 12, which makes it difficult to determine the position of the aperture slit 17a.

Fig. 14 shows the simulation results of the light

intensity distribution when a phase shift pattern 17 as shown in Fig. 13 is used as the third pattern 17 under the same illumination conditions as those in Fig. 12.

As shown in Fig. 13, the phase shift pattern 17 is formed from two regions A and B. Light having passed through the phase shift pattern 17 attains a relative phase difference π by the regions A and B. This phase shift pattern 17 can be implemented by changing the thickness between the two regions A and B or changing the refractive index between the materials of the two regions A and B.

The light intensity changes depending on the position on the phase shift pattern 17 such that the intensity abruptly decreases when a beam passes through boundary regions x_1 and x_2 on the phase shift pattern 17. The interval between the peaks corresponds to a width $|x_1 - x_2|$ of the region A of the phase shift pattern 17 in the x direction.

Fig. 10 is an enlarged view showing the vicinity of the phase shift pattern 17 when the phase shift pattern 17 is applied as the third pattern.

The phase shift pattern 17 shown in Fig. 13 is applied as the third pattern, and the phase shift pattern 17 is scanned by the controller 19 shown in Fig. 10 from a $-x$ direction to a $+x$ direction so as to pass through an ideal imaging point P_0 . Considering beams which have passed through one region of the pupil

and reach the phase shift pattern 17, they receive the same phase modulation in passing through regions other than the boundary regions x1 and x2 of the phase shift pattern 17 shown in Fig. 13. Thus, the intensity is
5 directly observed by the light intensity distribution measurement device 18.

In the light intensity distribution measurement device 18, as shown in Fig. 3, the light intensity measurement surface 18a such as a two-dimensional
10 sensor is arranged in a so-called far-field region with respect to the focusing point IP. The light intensity measurement surface 18a can be made in one-to-one correspondence with the exit pupil of the examination optical system 10. The light intensity distribution
15 measurement device 18 may adopt a pupil conjugate optical system which makes the light intensity measurement surface be conjugate to the pupil of the examination optical system 10.

When beam pass through the boundary regions x1
20 and x2 of the phase shift pattern 17, they change in phase with relative phase differences π which are different between the regions A and B. The beams phased-modulated by the relative phase differences π interfere with each other so as to cancel each other,
25 decreasing the intensity.

In this way, even if a beam having passed through the second pattern 11 has spatial coherence, the phase

shift pattern 17 used as the third pattern abruptly changes the light intensity distribution, enabling high-precision aberration measurement.

In this state, the phase shift pattern 17 is
5 scanned by the actuator 19 in a plane perpendicular to the optical axis. On the basis of the principle shown in Figs. 3, 4, 5, 6A, and 6B, the signal processor 20 processes changes in light intensity (light intensity distribution) at the respective light-receiving units
10 of the light intensity distribution measurement device 18 with respect to the position of the phase shift pattern 17. As a result, ray aberration ($\epsilon(x,y)$, $\eta(x,y)$) can be obtained. Note that (x,y) represents positional coordinates on the measurement surface of
15 the light intensity distribution measurement device 18, and also represents coordinates on the exit pupil of the projection optical system. The signal processor 20 calculates wavefront aberration $\phi(x,y)$ from the obtained ray aberration on the basis of equations
20 described above:

$$\epsilon(x, y) = R' \frac{\partial \phi}{\partial x} \quad \dots (3)$$

$$\eta(x, y) = R' \frac{\partial \phi}{\partial y} \quad \dots (4)$$

In Fig. 1, the second pattern is disposed on the reticle surface side of the projection exposure
25 apparatus, and the phase shift pattern as the third pattern is disposed on the wafer surface side. However,

the present invention is not limited to this arrangement, and may employ an arrangement in which the second pattern is disposed on the wafer side and the third pattern is disposed on the reticle side. In this case, the illumination optical system is disposed on the wafer side to illuminate the second pattern. Then, the image of the second pattern is formed on the reticle side via the projection optical system 10. The phase shift pattern as the third pattern is set near the position of the second pattern image and scanned perpendicularly to the optical axis. By the same principle as that described above, the aberration of the projection optical system 10 can be measured.

In the projection exposure apparatuses of the above-described embodiment, a plurality of lenses among a plurality of optical elements which constitute the projection optical system 10 are movable along and/or perpendicularly to the optical axis, and supported rotatably about axes along and perpendicularly to the optical axis. Aberrations (particularly Seidel's five aberrations) of one or a plurality of values in the optical system 10 can be corrected or optimized by moving one or a plurality of lenses by an aberration adjustment driving system or adjustment mechanism (not shown) on the basis of wavefront aberration information obtained by the above-mentioned method. A means for correcting the aberration of the projection optical

system 10 includes not only a movable lens but also various known systems such as a movable mirror (when the optical system is a catadioptric system), a tiltable plane-parallel plate, and a
5 pressure-controllable space.

An embodiment of a semiconductor device manufacturing method using the projection exposure apparatus of the present invention will be explained.

Fig. 15 shows the manufacturing flow of a
10 semiconductor device (semiconductor chip such as an IC or LSI, liquid crystal panel, or CCD).

In step 1 (circuit design), a semiconductor device circuit is designed. In step 2 (mask formation), a mask having the designed circuit pattern is formed.

15 In step 3 (wafer formation), a wafer is formed by using a material such as silicon. In step 4 (wafer process) called a pre-process, an actual circuit is formed on the wafer by lithography using the prepared mask and wafer.

20 Step 5 (assembly) called a post-process is the step of forming a semiconductor chip by using the wafer formed in step 4, and includes an assembly process (dicing and bonding) and packaging process (chip encapsulation).

25 In step 6 (inspection), inspections such as the operation confirmation test and durability test of the semiconductor device manufactured in step 5 are

conducted. After these steps, the semiconductor device is completed and shipped (step 7).

Fig. 16 shows the detailed flow of the wafer process. In step 11 (oxidation), the wafer surface is
5 oxidized. In step 12 (CVD), an insulating film is formed on the wafer surface.

In step 13 (electrode formation), an electrode is formed on the wafer by vapor deposition. In step 14 (ion implantation), ions are implanted in the wafer.
10 In step 15 (resist processing), a photosensitive agent is applied to the wafer. In step 16 (exposure), the above-mentioned exposure apparatus exposes the wafer to the circuit pattern of a mask.

In step 17 (developing), the exposed wafer is
15 developed. In step 18 (etching), the resist is etched except for the developed resist image. In step 19 (resist removal), an unnecessary resist after etching is removed. These steps are repeated to form multiple circuit patterns on the wafer.

20 The manufacturing method of this embodiment allows easily manufacturing a highly integrated semiconductor device which is difficult to manufacture by a conventional method.

The above described embodiments can achieve a
25 wavefront aberration measurement method capable of easily measuring the wavefront aberration of a projection optical system, and a projection exposure

apparatus using the method.

In addition, the above described embodiments can achieve a wavefront aberration measurement method capable of easily measuring the wavefront aberration of
5 a projection optical system in an actual projection state (use state), and a projection exposure apparatus using the method.

As many apparently widely different embodiments of the present invention can be made without departing
10 from the spirit and scope thereof, it is to be understood that the invention is not limited to the specific embodiments thereof except as defined in the appended claims.

WHAT IS CLAIMED IS:

1. A wavefront aberration measurement method of measuring wavefront aberration of a projection optical system in a projection exposure apparatus for
5 projecting a reticle pattern onto a substrate via the projection optical system, comprising:
the measurement step of measuring a light intensity of an image formed by a beam having passed through a phase shift pattern when the phase shift
10 pattern set near an image plane or object plane of the projection optical system for forming an image of a pattern is scanned in one or a plurality of directions perpendicular to an optical axis of the projection optical system; and
15 the signal processing step of calculating the wavefront aberration of the projection optical system on the basis of a measurement result of the measurement step.
2. The method according to claim 1, wherein the
20 phase shift pattern includes at least two regions, and beams having passed through the two regions change in phase by a relative phase difference π .
3. A projection exposure apparatus for projecting a reticle pattern onto a substrate via a projection
25 optical system, comprising:
a predetermined pattern set near an image plane or object point of the projection optical system;

a phase shift pattern set near an imaging position of said predetermined pattern in forming an image of said predetermined pattern via the projection optical system;

5 measurement means for measuring a light intensity distribution of an image formed by a beam which forms the image of said predetermined pattern via the projection optical system and has passed through said phase shift pattern;

10 scan means for scanning said phase shift pattern in one or a plurality of directions perpendicular to an optical axis of the projection optical system; and

signal processing means for calculating wavefront aberration of the projection optical system from the
15 light intensity distribution obtained by said measurement means in scan of said scan means.

4. The apparatus according to claim 3, wherein said phase shift pattern includes at least two regions, and beams having passed through the two regions change in
20 phase by a relative phase difference π .

5. The apparatus according to claim 3, further comprising correction means for correcting aberration of the projection optical system on the basis of the wavefront aberration.

25 6. A device manufacturing method of manufacturing a device by using a projection exposure apparatus, comprising:

the transfer step of transferring a pattern on a reticle surface onto a substrate surface by using the projection exposure apparatus; and

the developing step of developing the pattern on
5 the substrate surface,

the projection exposure apparatus having
a predetermined pattern set near an image plane
or object point of the projection optical system,

a phase shift pattern set near an imaging
10 position of the predetermined pattern in forming an
image of the predetermined pattern via the projection
optical system,

measurement means for measuring a light intensity
distribution of an image formed by a beam which forms
15 the image of the predetermined pattern via the
projection optical system and has passed through the
phase shift pattern,

scan means for scanning the phase shift pattern
in one or a plurality of directions perpendicular to an
20 optical axis of the projection optical system, and

signal processing means for calculating wavefront
aberration of the projection optical system from the
light intensity distribution obtained by the
measurement means in scan of the scan means.

25 7. A device manufacturing method of manufacturing a
device by using a projection exposure apparatus,
comprising:

the measurement step of measuring a light
intensity of an image formed by a beam having passed
through a phase shift pattern when the phase shift
pattern set near an image plane or object plane of a
5 projection optical system of the projection exposure
apparatus for forming an image of a pattern is scanned
in one or a plurality of directions perpendicular to an
optical axis of the projection optical system;

the signal processing step of calculating the
10 wavefront aberration of the projection optical system
on the basis of a measurement result of the measurement
step;

the transfer step of transferring a pattern on a
reticle surface onto a substrate surface on the basis
15 of the wavefront aberration calculated in the signal
processing step by using the projection exposure
apparatus for controlling the projection optical
system; and

the developing step of developing the pattern on
20 the substrate surface.

ABSTRACT OF THE DISCLOSURE

The vicinity of an imaging position where the image of a pattern is formed via a projection optical system has another pattern. A projection exposure
5 apparatus uses a light intensity distribution measurement unit for measuring the light intensity distribution of an image formed by a beam having passed through a phase shift pattern different from the pattern. The wavefront aberration of the projection
10 optical system is calculated from changes in light intensity distribution obtained by the light intensity distribution measurement unit in synchronism with scan when the phase shift pattern is scanned in one or a plurality of directions perpendicular to the optical
15 axis of the projection optical system.